


Production Control Supplier Manual

Section Packaging	Title NPI Packaging Requirements	Control No. PKG-010
Date Issued : 2-23-99		Date Revised : 5-20-11 (New format) 


Purpose:

To define DMMI's packaging requirements for NPI parts.

Responsibility:

1. DMMI PRODUCTION CONTROL ENGINEERING (PCE).
 - A. General Responsibilities
 - Review packaging and lot size proposal from suppliers.
 - Return approved packaging specification to supplier.
 - II. SUPPLIER
 - A. General Responsibilities
 - Immediately update work instructions to reflect PCE's approved spec (e-mail or fax) for packaging, lot sizes and effective date.
 - Distribute DMMI packaging specifications internally to respective departments.
 - Insure that outbound shipments are in the correct container and lot size prior to shipping.
- IMPORTANT:** As soon as PCE conveys packaging requirements all shipments must be repacked into the correct container and lot size to reflect the effective date.
- When packaging is first shipped to the part supplier, if requested DENSO PCE must be contacted and provided with the packaging condition, number of containers delivered and packing slip.

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B. Backup Expendable packaging for NPI parts

- If the mass packaging is not currently used at the supplier, and the lead time for packaging delivery is a problem, the supplier must use backup packaging that conforms to:
 1. Backup packaging must be identical in size and have the same lot size as what DMMI has established.
 2. Box styles and printing must meet requirements in manual PKG-004.
- Exceptions to box size and style requirements must be addressed directly with the respective PCE engineer.

End of Procedure