


## Production Control Supplier Manual

Section  <b>PACKAGING</b>	Title  <b>Supplied Service Part Packaging</b>	Control No.  <b>PKG-012</b>
Date Issued 02/23/2011	Date Revised 07/26/11* New Format 	

### Purpose:

To define the responsibilities associated with supplier service part packaging.

### Packaging Assumptions

Unless otherwise specified supplier service part packaging must be expendable and must be packed in an appropriate size box to insure the quality of the part(s).

### Responsibilities:

#### 1. DMMI Production Control Engineering (PCE)

##### General Responsibilities

- Provide supplier with DMMI requirements.
- Review suppliers packaging specifications for component parts (as needed).

#### 11. Supplier

##### A. General Responsibilities

- Review and adhere to DMMI requirements.
- Monitor packaging condition and ensure quality of pack before use.
- Investigate packaging improvements.
- Provide packaging cost analysis to DMMI Purchasing, when requested.

##### B. Expendable Packaging Responsibilities

- Suppliers are to follow DENSO Supplier Manual Policy PKG-004 when determining expendable packs.
- Submit sample packs and perform package testing when necessary.
- Parts must utilize at least 85% of the pack without exceeding 30 lbs.
- Utilize DMMI standard wood pallets (48" x 45")

End of Procedure